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1270 Aberdeen St
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K6A 1K7
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RB T102019-1
Job Sheet 185852



Part No: RB T102019-1

Job Qty: 10 pcs

Part Name: Rigging Pin



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/5/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RB T102019 Rev.3 IPP Rev. A 18.11.01 New issue DP Verify DD

Ship Via:

Bill of Materials



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Container No: S126813



Part: RB T102019-1

Job No: 185852

Serial No/Batch: S126813

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 11/12/18

Job Routing								
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time Sign-off
100	Large Fab - Welded Assy-1	10 pcs	11/16/18		0.00	1.00	Large Fab - 1	EL
							Large Fab - 10	
							Large Fab - 2	
							Large Fab - 3	
							Large Fab - 4	
							Large Fab - 5	
							Large Fab - 6	
							Large Fab - 7	
							Large Fab - 8	
							Large Fab - 9	
							Large Fab - Welded Assemblies - 1	
110	QC 9	10 pcs	11/16/18		0.00	0.00	QC 9 - 10	CPC
							QC 9 - 18	
							QC 9 - 24	
							QC 9 - 43	
							QC 9 - 50	
							QC 9 - 9	
120	QC 5	10 pcs	11/16/18		0.00	0.00	QC 5 - 10	CPC
							QC 5 - 12	
							QC 5 - 16	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 38	
							QC 5 - 42	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
130	Packaging 3-1 - Stock - B4B	10 pcs	11/16/18		0.00	0.00	Packaging 3 - 1 - B4B	M.A.
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	
							Packaging 3 - 4 - B4B	
							Packaging 3 - 5 - B4B	
140	QC 21 - SA	10 pcs	11/16/18		0.00	0.00	QC 21 - SA - 16	DAS 21 NOV 13 2018 9-59
							QC 21 - SA - 21	

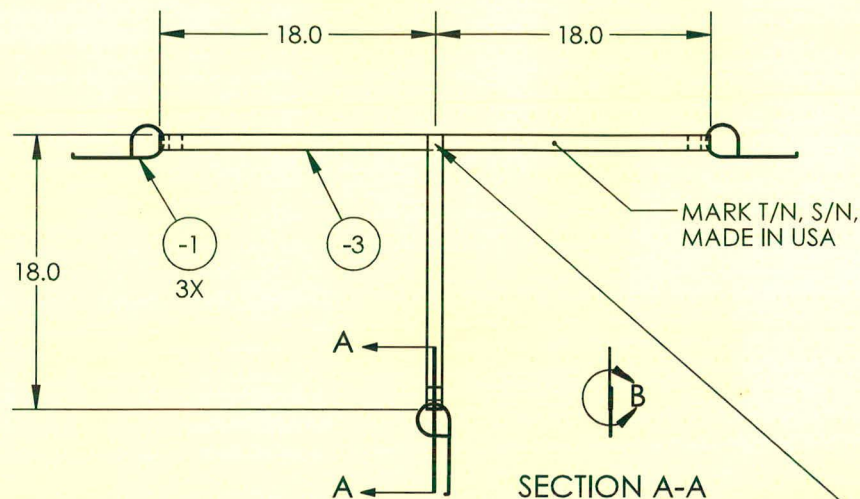
Part Op Descriptions: 100 - 1-Cut and form welding rod as per DWG. 2-Weld as per DWG.

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
3/16 S.S. Filler Rod	3/16 S.S. Filler Rod	7.5000 (.75 ea)	100-Large Fab - Welded Assy-1	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	3/16 S.S. Filler Rod	8	0	0

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
1		ADDED BETTER DETAILS AND DIM.	7/18/2005	
2		CH'D TOOL LABEL FROM 1/4 TO 1/2 HT.	7/18/2005	
2A		CH'D TITLEBLOCK & REVISION BLOCK.	1/25/2010	RJC
3	15-0208	CH'D TO SHEET METAL TOLERANCE. -3 CH'D VENDOR WAS AMERICAN CORD & WEBBING IS STAN'S UPHOLSTERY.	8/13/2015	RJC
				JAG



DETAIL B
3X PIN SEWING DETAIL

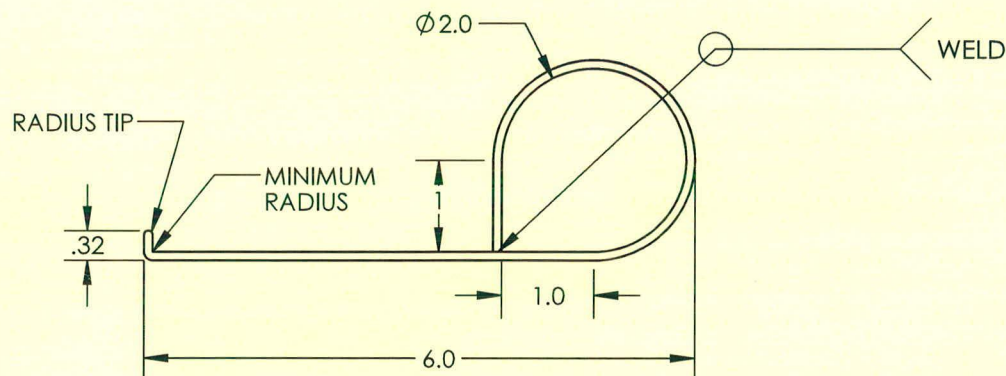
SHOP COPY
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 185852 MLJ
1811-05

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	3	RIGGING PIN	316 S.S. FILLER ROD		2
		B/O	-3	1	WEBBING, RED		.025 X 1 STAN'S UPHOLSTERY	1

DART AEROSPACE	
TITLE RIGGING TOOL	
DWG NO. RB T102019	REV 3
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 5° .X ± .1	DRAWN BY: COLE APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 206
SCALE 1:12	DATE 9/8/2003 SHEET 1 OF 2

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		ADDED BETTER DETAILS AND DIM.	7/18/2015		
3	15-0208	-1 CH'D TO SHEET METAL TOLERANCE.	8/13/2015	RJC	JAG



(-1)

RIGGING PIN

DART AEROSPACE	
TITLE RIGGING TOOL	
DWG NO. RB T102019-1	REV 3
MAT'L 316 S.S. FILLER ROD	DRAWN BY: COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .010	HEAT TREAT
.XX ± .03	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 206
SCALE 1:2	DATE 9/8/2003
SHEET 2 OF 2	

